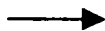


COPY

THERMOPLASTIC  
MATERIAL 44



DRYING/  
MIXING  
ASSEMBLY  
28

44

EXTRUDER  
30

46

EXTRUDING  
DIE  
32

50

COOLING  
ASSEMBLY  
34

52

CUTTING  
ASSEMBLY  
36

54

ORIENTATING  
ASSEMBLY  
38 (E.G., A  
HOLDING UNIT, A  
AN OVEN, A  
STRETCHING  
AND ANNEALING  
UNIT, ETC.)

56

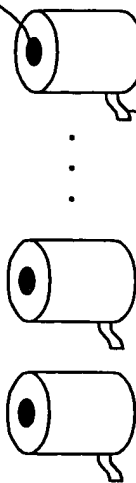
WINDING  
ASSEMBLY  
40

FRONT-END  
ASSEMBLY  
42



22

24



26

FIG. 1

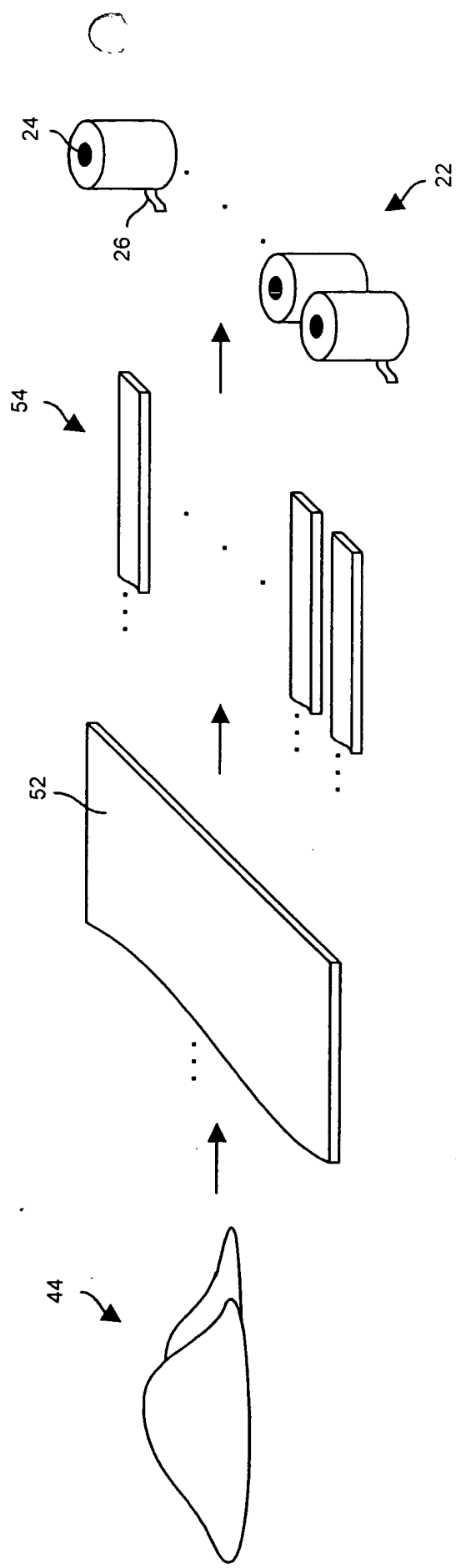


FIG. 2

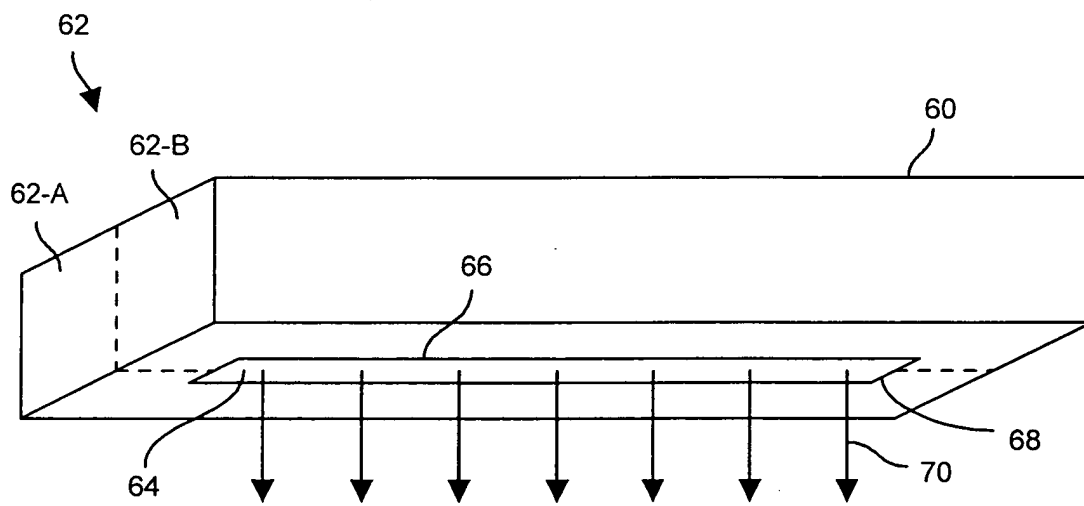


FIG. 3

38

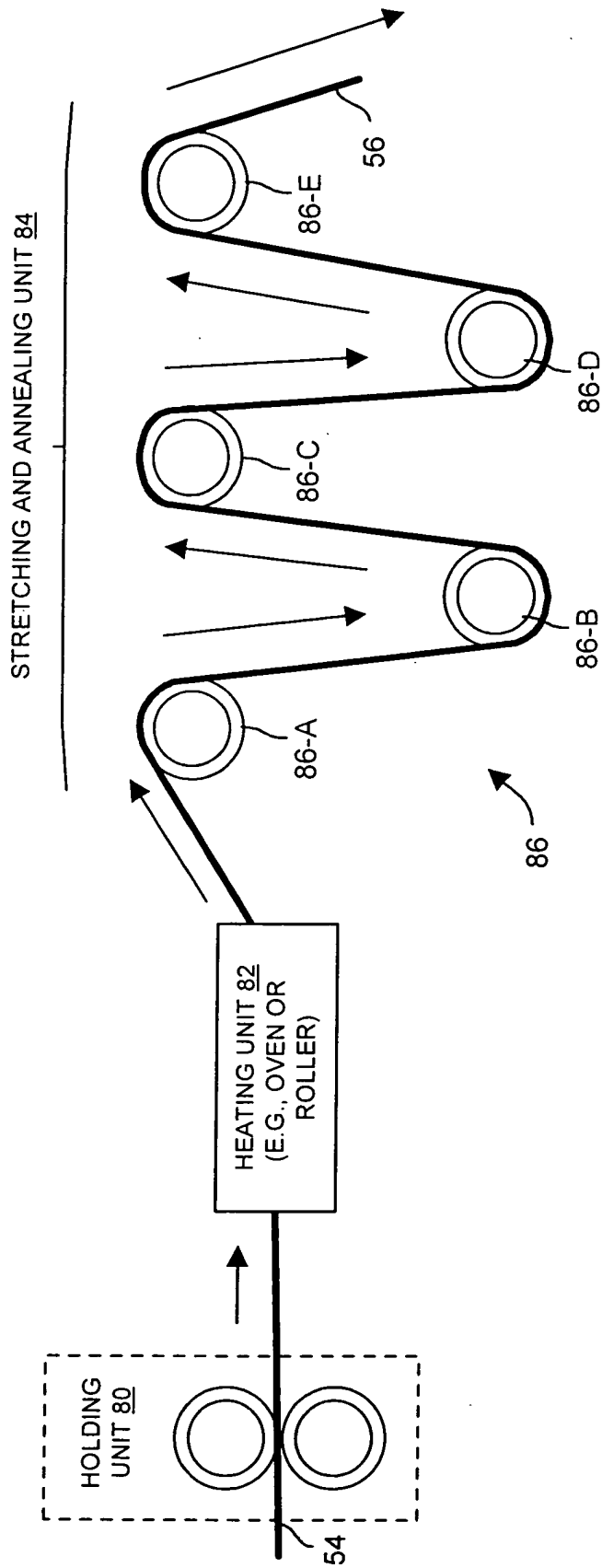
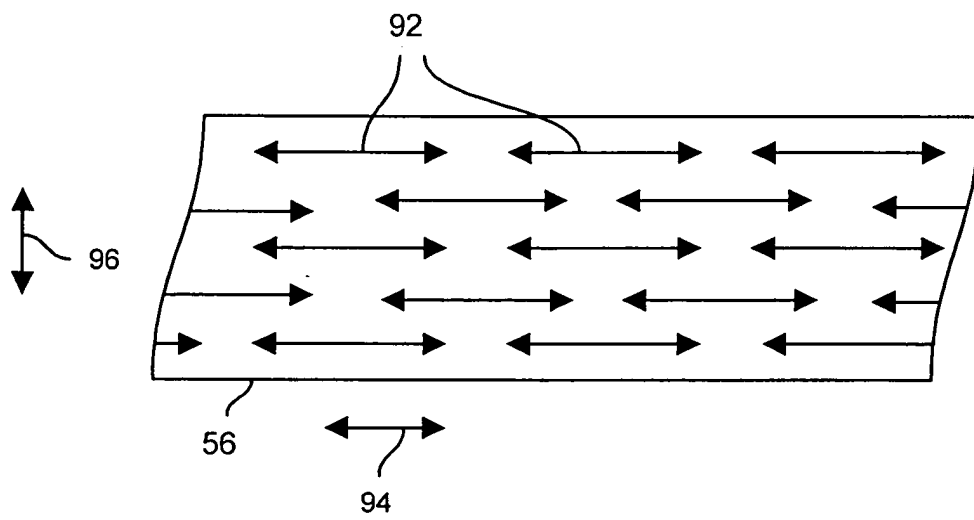
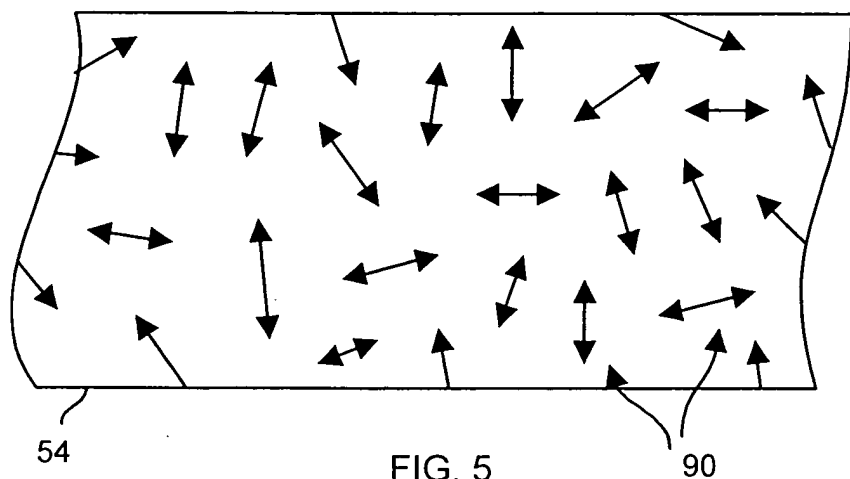


FIG. 4



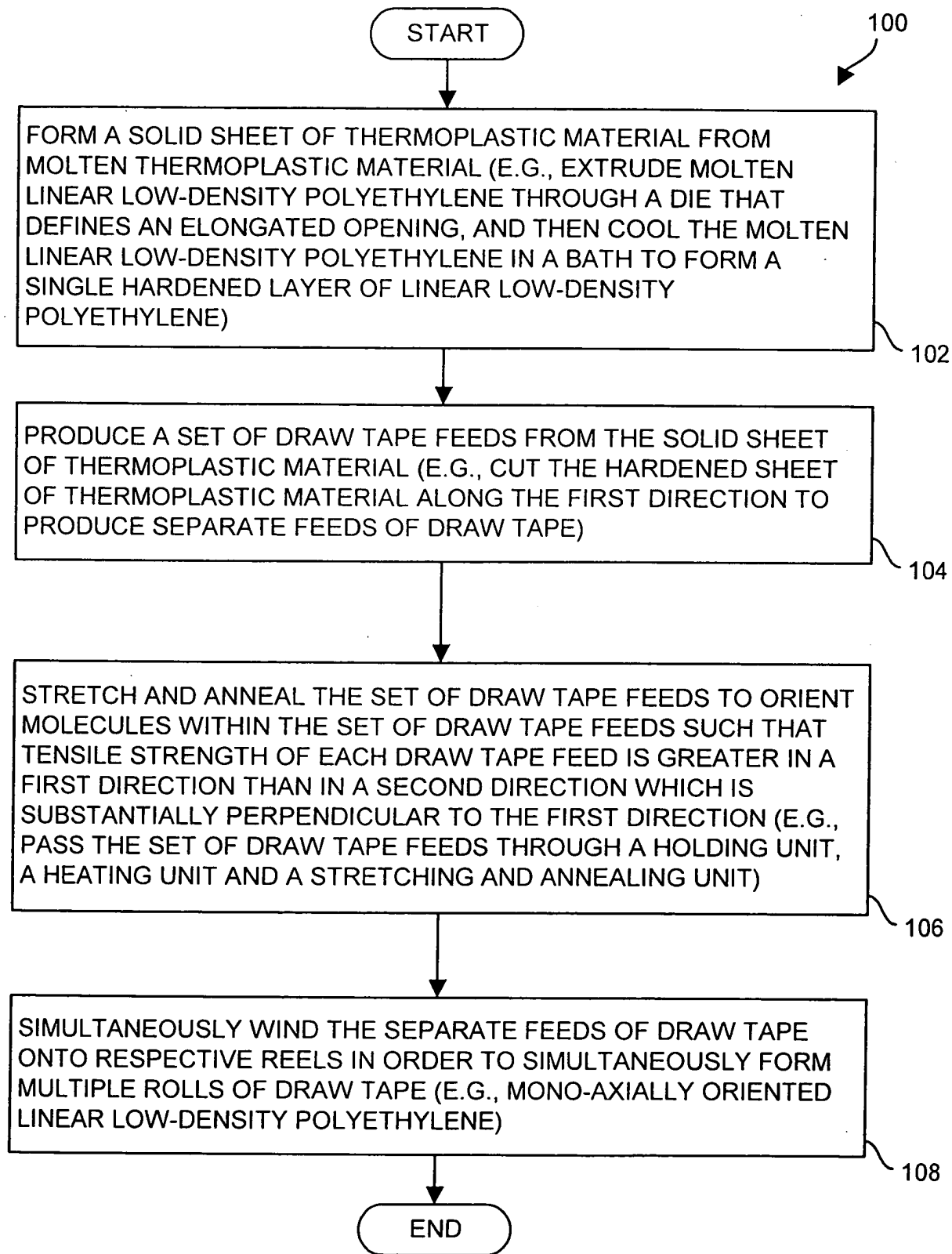


FIG. 7

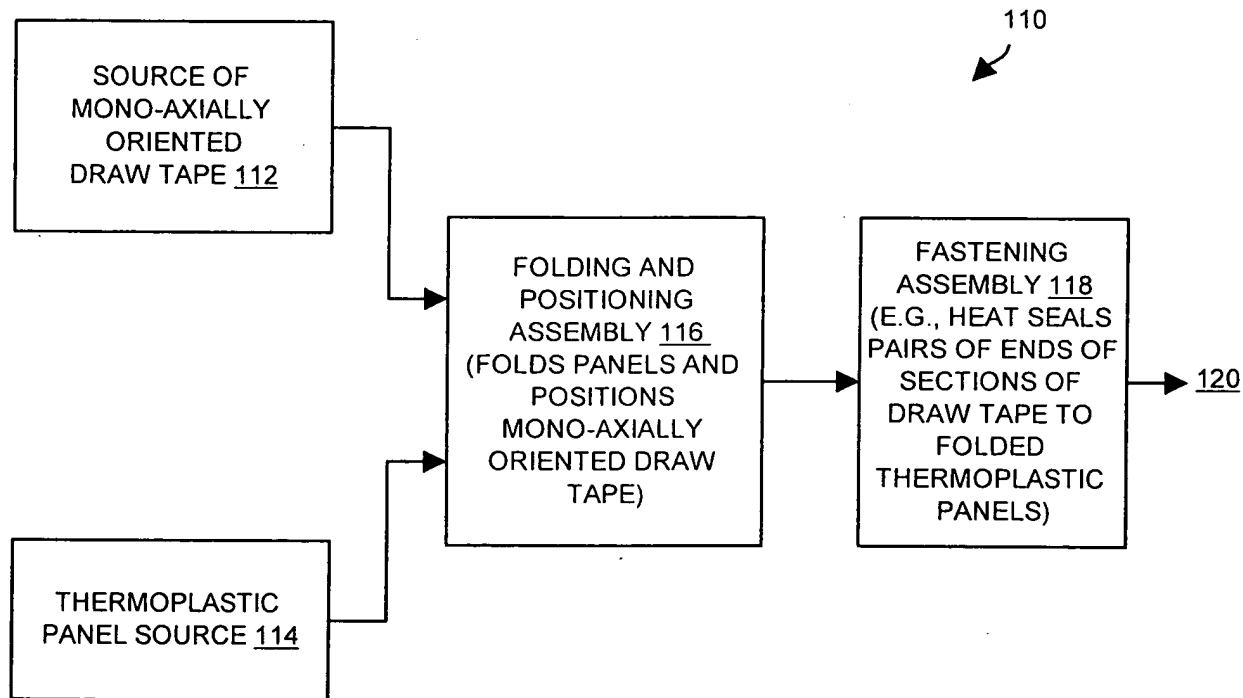


FIG. 8

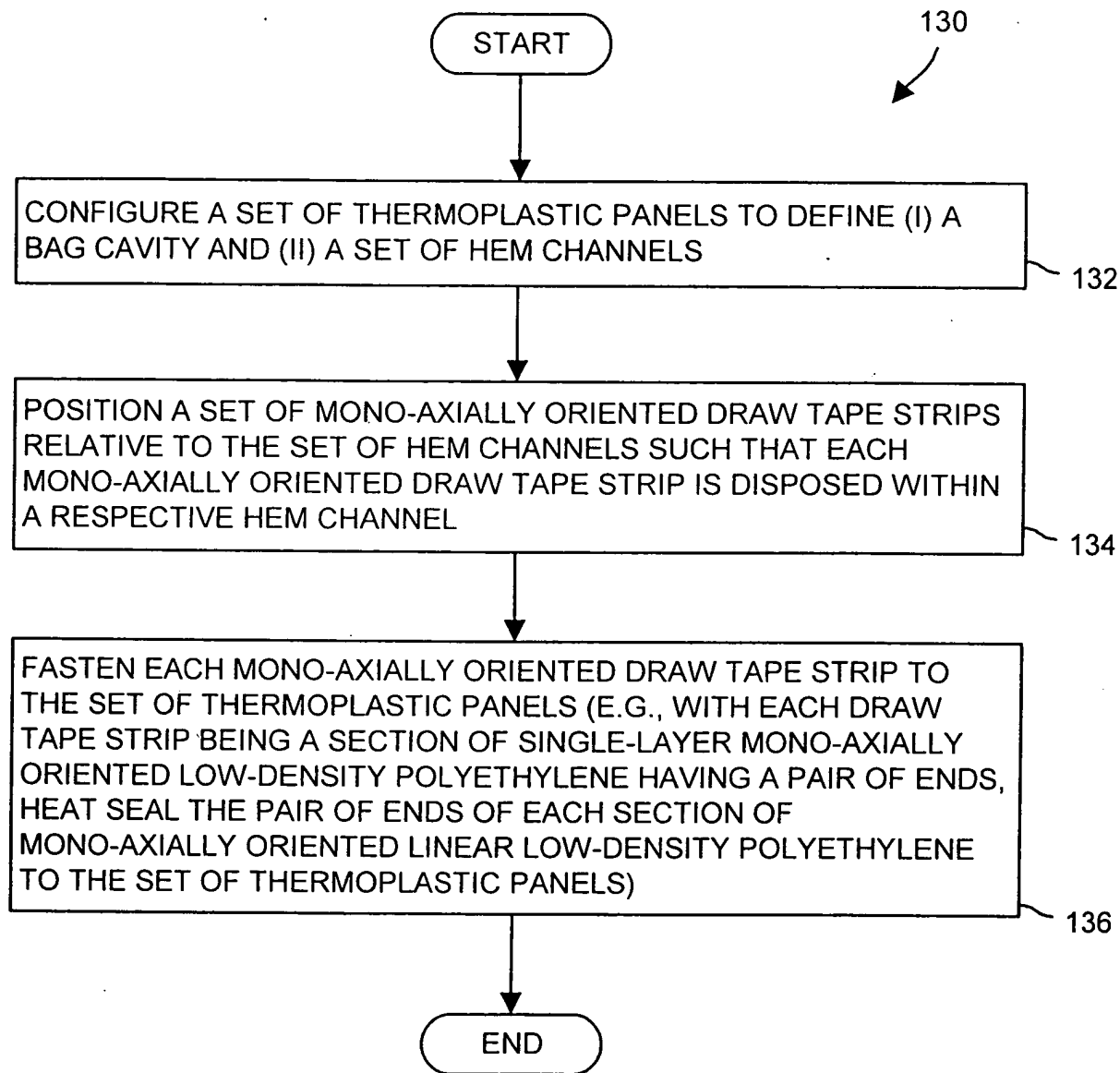


FIG. 9



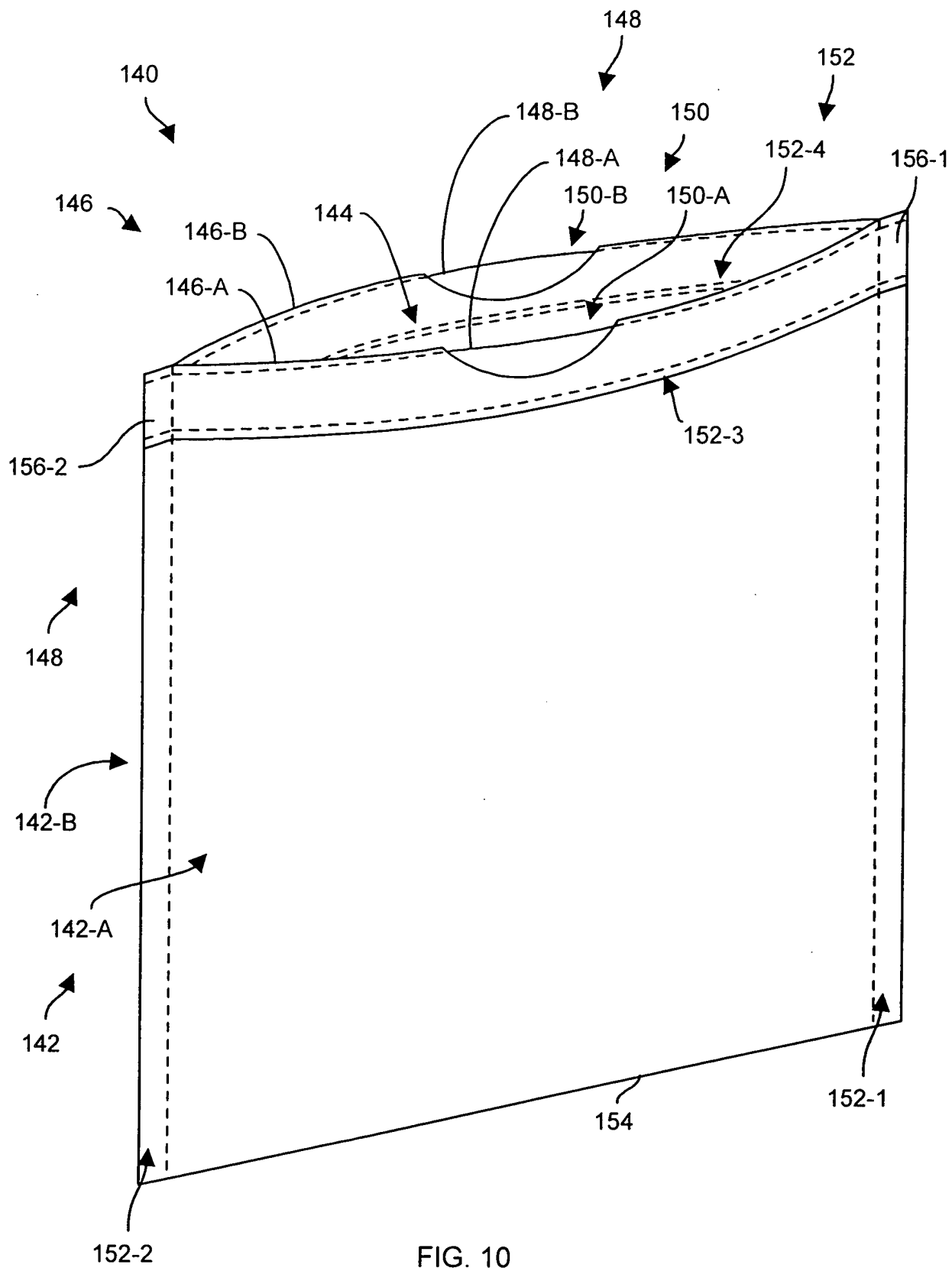


FIG. 10